



GUIDE SPECIFICATIONS

EC Series 6-30 Large Commercial R-410A

GENERAL

Units shall be performance certified to ISO standard 13256-1 for Water Loop Heat Pump, Ground Water Heat Pump and Ground Loop Heat Pump applications for units up to 10 tons. Units intended for use on ground loop applications shall have an optional extended range package installed which consists of an insulated water to refrigerant heat exchanger. Units shall be Underwriter Laboratories (UL and cUL) listed for safety on all models. Each unit shall be run tested at the factory. Each unit shall be pallet mounted and stretch wrapped. The units shall be manufactured in an ISO9001:2000 certified facility.

The units shall be designed to operate with entering fluid temperatures between 50°F (10°C) and 100°F (38°C) in cooling and between 50°F (10°C) and 80°F (27°C) in heating. With the optional factory installed extended range package units shall operate with entering fluid temperatures between 50°F (10°C) and 110°F (43.3°C) in cooling and between 25°F (-3.9°C) and 80°F (27°C) in heating.

CASING & CABINET

The cabinet shall be fabricated from heavy-gauge galvanized steel. The interior shall be insulated with $\frac{1}{2}$ " (12.7mm) thick, multi density, coated, glass fiber. All units shall allow sufficient service access to replace the compressors without unit removal. Two blower and two compressor compartment access panels shall be removable with supply and return ductwork in place. A duct collar shall be provided on the supply air opening of all vertical units. Units shall have a 1 inch thick throwaway type glass fiber filter as standard. The filter rack shall incorporate a 1 inch duct flange. Vertical units shall have an insulated divider panel between the air handling section and the compressor section to minimize the transmission of compressor noise, and to permit operational service testing without air bypass. Units shall have stainless steel condensate drain pan(s).

REFRIGERATION CIRCUITS

Units shall utilize refrigerant R-410A. All units shall contain sealed refrigerant circuits including hermetic compressors, thermal expansion valve metering devices, refrigerant drier, finned tube air-to-refrigerant heat exchangers, refrigerant reversing valves and service ports. Compressors shall be high efficiency, designed for heat pump duty, internally spring isolated (except for scroll type compressors) for maximum sound attenuation and mounted on rubber vibration isolators. Compressor motors shall be equipped with overload protection. Refrigerant reversing valves shall be pilot operated sliding piston type with replaceable encapsulated magnetic coils energized only during the cooling cycle. The finned tube coil shall be constructed of lanced aluminum fins not exceeding fourteen fins per inch bonded to rifled copper tubes in a staggered pattern not less than three rows deep and have a 600 PSIG (4140 Kpa) working pressure. Coils shall have a baked polyester enamel coating for protection against most airborn chemicals. Coils shall have aluminum end sheets. The coaxial water-to-refrigerant heat exchangers shall be constructed of a

convoluted copper (optional cupro-nickel) inner tube and steel outer tube with a designed refrigerant working pressure of 600 PSIG (4140 Kpa) and a designed water side working pressure of no less than 400 PSIG (2750 Kpa).

FAN MOTOR & ASSEMBLY(S)

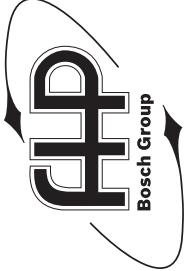
The fan(s) shall be belt driven DWDI forward curved type with dynamically balanced wheel(s). The housing(s) and wheel(s) shall be designed for quiet low velocity operation. The fan housing(s) shall be removable from the unit without disconnecting the supply air ductwork for servicing of the fan motor(s). The fan motor(s) shall be 1725 or 3450 RPM 56 frame sealed ball bearing type. The motor(s) shall be permanently lubricated and have thermal overload protection.

ELECTRICAL

Controls and safety devices will be factory wired and mounted within the unit. Controls shall include fan relay(s), compressor contactors, 24V transformer, reversing valve coils and a solid state lock-out control circuit (UPM). The UPM controller shall include the following features: Anti-short cycle time delay, random start, interstage delay, brown out/surge/power interruption protection, 120 second low pressure switch bypass timer, shutdown on high or low refrigerant pressure safety switch inputs, shutdown for the optional freezestat or high level condensate sensors, 24 VAC alarm output for remote fault indication, unit reset at thermostat or disconnect, ability to defeat time delays for servicing, time delay between stages and automatic intelligent reset. The UPM shall automatically reset after a safety shut down and restart the unit, if the cause of the shut down no longer exists, after the anti-short cycle and random start timers expire. Should a fault reoccur within 60 minutes after reset, then a permanent lockout will occur. A light emitting diode (LED) shall annunciate the following alarms for each refrigerant circuit: high refrigerant pressure, low refrigerant pressure, low water temperature and a high level of condensate in the drain pan (when equipped with the optional low water temperature and high level condensate sensors). The LED will display each fault condition as soon as the fault occurs. If a permanent lockout occurs, then the fault LED will display the type of fault until the unit is reset. Safety devices include a low pressure cutout set at 40 PSIG (280 Kpa) for loss of charge protection (a freezestat used for loss of charge protection is not acceptable) and a high pressure cutout control set at 600 PSIG (4140 Kpa). An optional energy management relay to allow unit control by an external source shall be factory installed.

PIPING

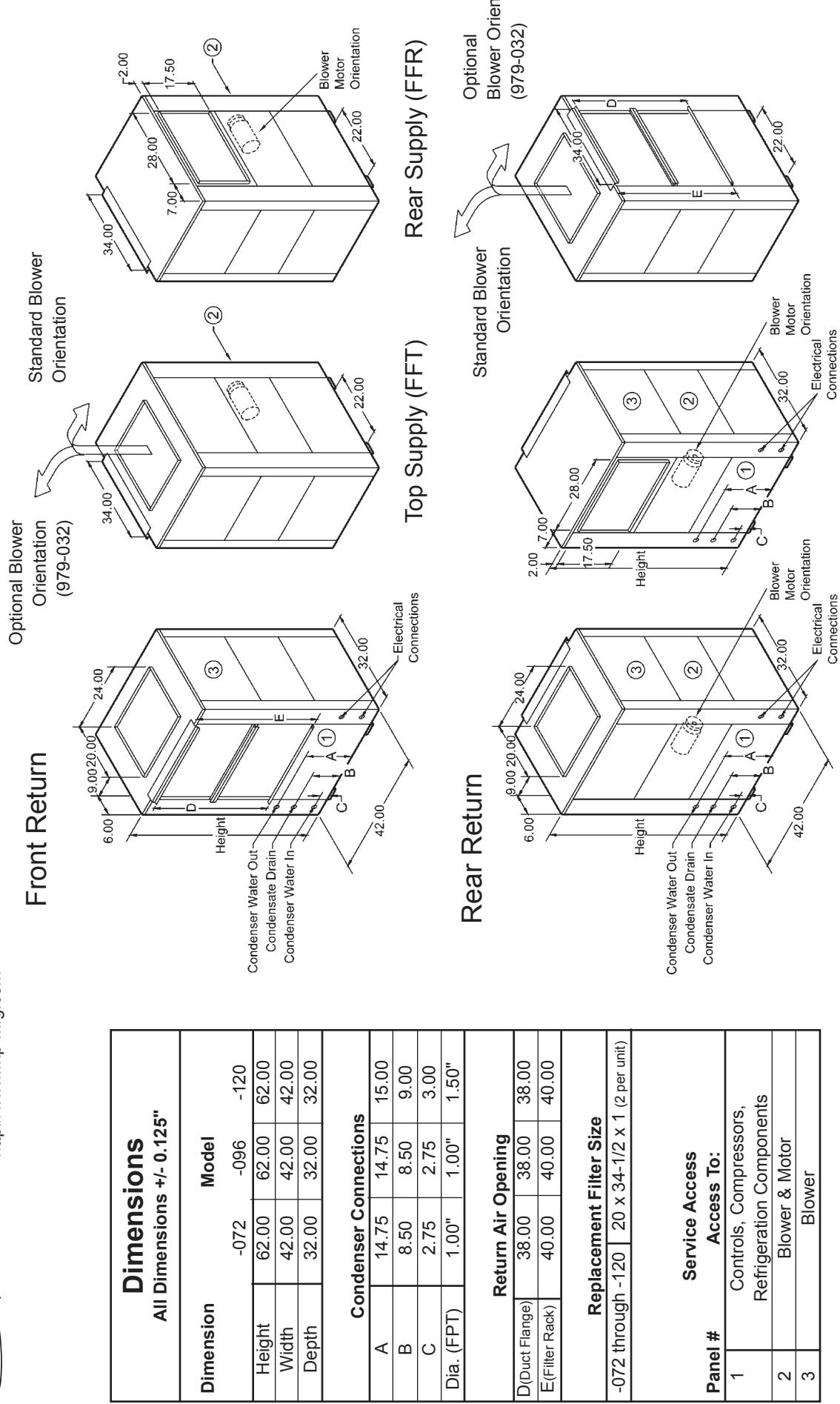
Supply, return water and condensate drain connections shall be copper or brass female pipe thread fittings and mounted flush to cabinet exterior.



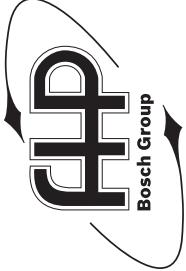
FHP Manufacturing Co.
601 N.W. 65th Court
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Fax: (800) 776-5529
<http://www.fhp-mfg.com>

EC072-120 Vertical Dimensions

Single Blower Large Commercial Units



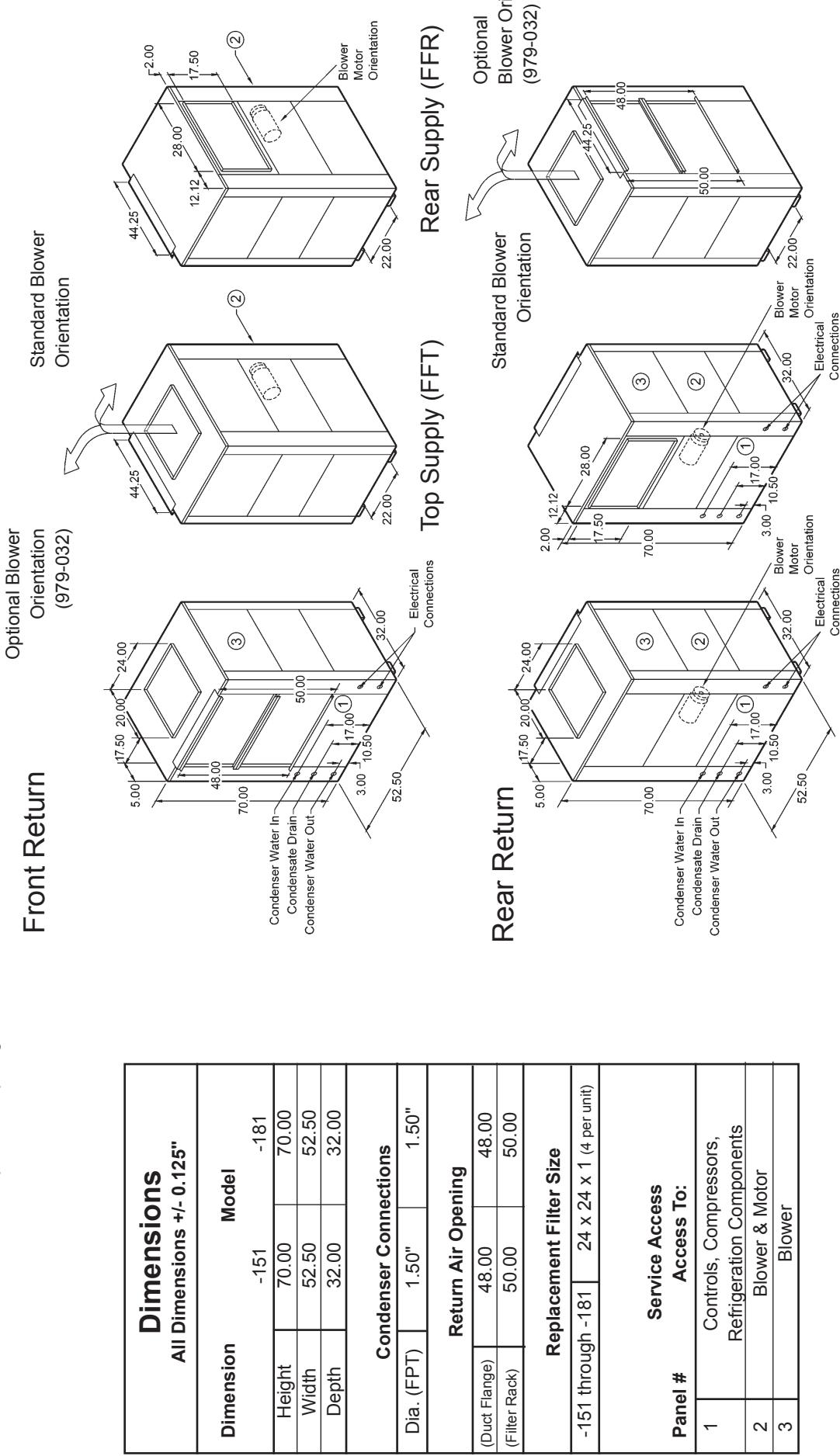
Notes: Condensate connections are 0.75" FPT on -072 through -120
Due to continuing research and development, specifications are subject to change without notice.



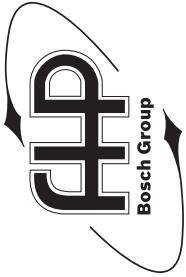
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EC151-181 Vertical Dimensions

Single Blower Large Commercial Units



Notes: Condensate connections are 0.75" FPT on -151 through -181
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EC072-150 Horizontal Dimensions

Dimensions

All Dimensions +/- 0.125"

Dimension	-072	-096	Model	-120	-150
Height	21.50	21.50		21.50	26.75
Width	38.00	38.00		38.00	42.00
Depth	78.00	78.00		78.00	82.00

Return Air Dimensions

A	2.00	2.00	2.00	2.00
B	20.50	20.50	20.50	24.00
C	18.50	18.50	18.50	22.00

Condenser Connections

E	28.00	26.25	27.50	24.00
F	2.75	3.50	3.38	2.75
G	28.00	28.00	28.00	24.00
H	14.50	19.25	16.75	17.75
Diameter	1" FPT	1" FPT	1.25" FPT	1.50" FPT

Supply Air Dimensions (Blower Outlet)

J	15.50	15.50	12.50	18.50
K	13.50	13.50	13.50	16.00
L	10.50	10.50	5.25	14.00

Replacement Filter Size

072-120	20 x 34-1/2 x 1 (2 per unit)
150	24 x 34 x 1 (2 per unit)

Service Access

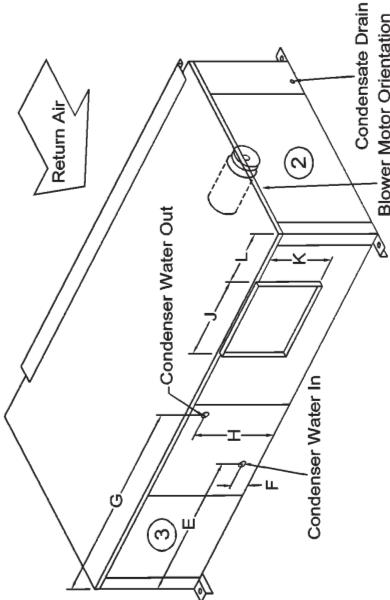
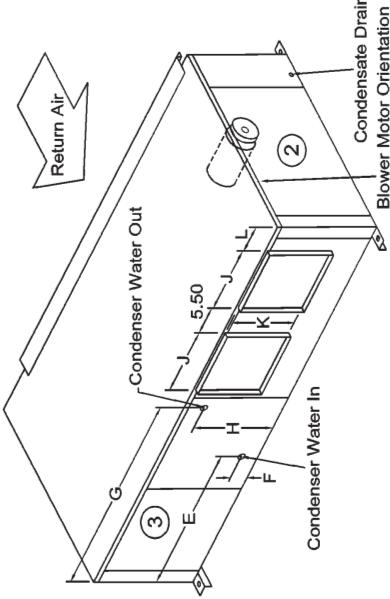
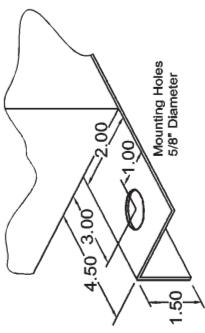
Panel#	Access To:
1	Controls, Compressors
2	Blower & Motor
3	Compressors, Refrigeration Components

Notes:

All condensate connections are 0.75" FPT.

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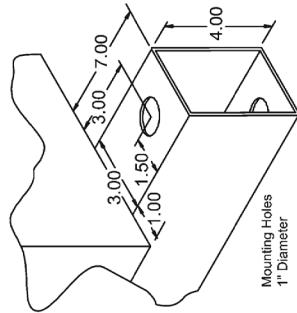


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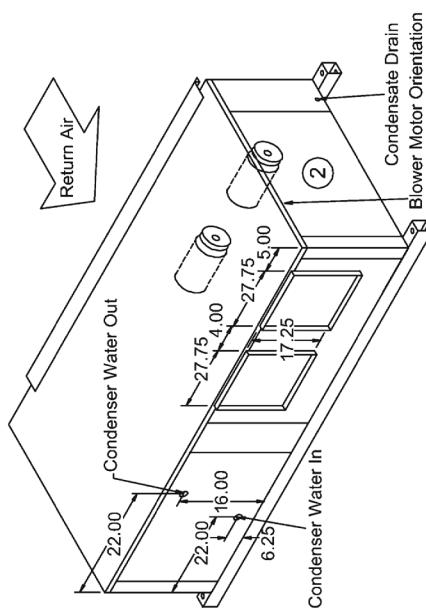


EC180-242 Horizontal Dimensions

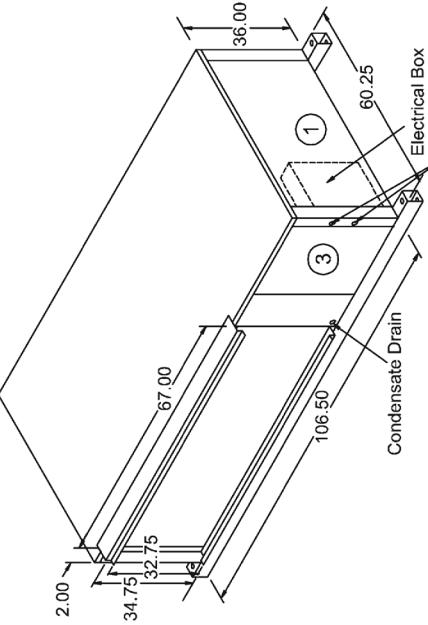
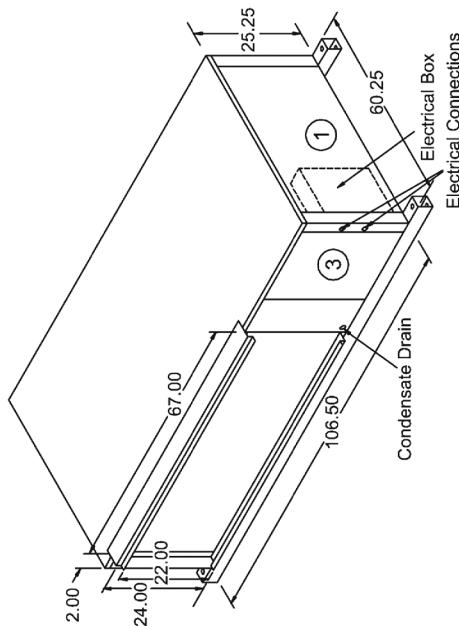
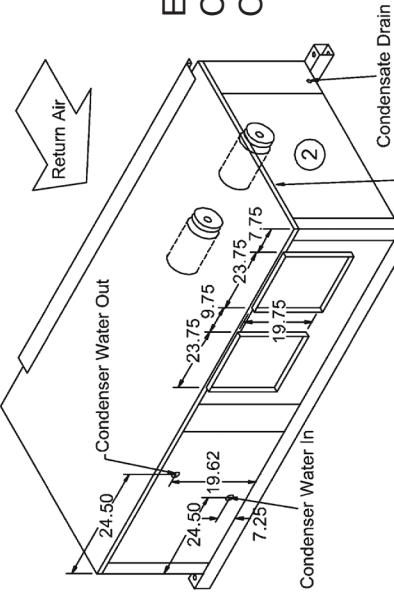
**EC180 SLS
CONFIGURATION
ONLY**



MOUNTING BRACKET
SECTION VIEW



**EC242 SLS
CONFIGURATION
ONLY**



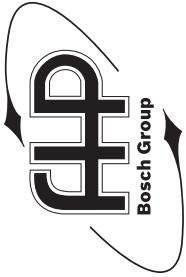
Dimensions	
Condenser Connections	
EC180	1.50" FPT
EC242	2.00" FPT
Replacement Filter Size	
EC180	24 x 34 x 1 (2)
EC242	17 3/4 x 34 3/4 x 1(2)
Service Access	
Panel#	Access To:
1	Controls, Compressors, Refrigeration Components
2	Blowers & Motors
3	Compressors, Refrigeration Components

Notes:

All dimensions +/- 0.125".

All condensate connections are 1.25" FPT.

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EC210-360 Vertical Dimensions

Dual Blower Large Commercial Units

Dimensions

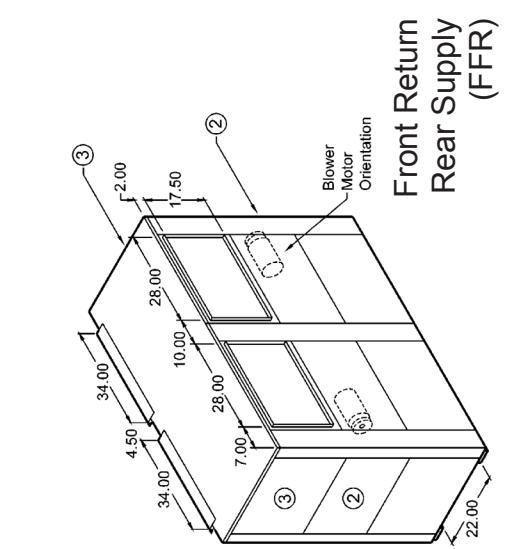
All Dimensions +/- 0.125"

Model	Height	A	B	C	D	E	Condenser Connection Diameter	Condensate Drain Diameter	Supply Air Duct Collar Location (F)
210	62.00	18.00	8.75	2.75	40.00	38.00			2.00" FPT
240	66.50	18.00	8.75	2.75	40.00	38.00			2.00" FPT
300	66.50	18.00	8.75	2.75	40.00	38.00			2.00" FPT
360	86.50	17.00	9.00	3.50	60.00	58.00			2.00" FPT

Optional Blower Orientation (979-033)

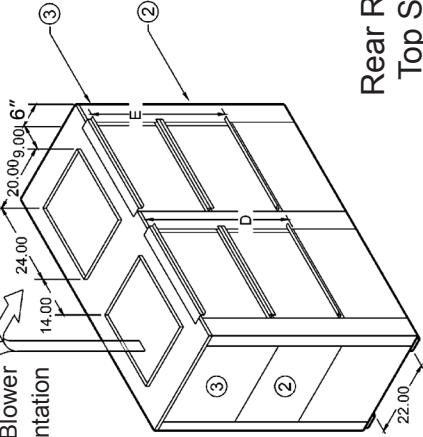
Front Return Top Supply (FFT)

Standard Blower Orientation



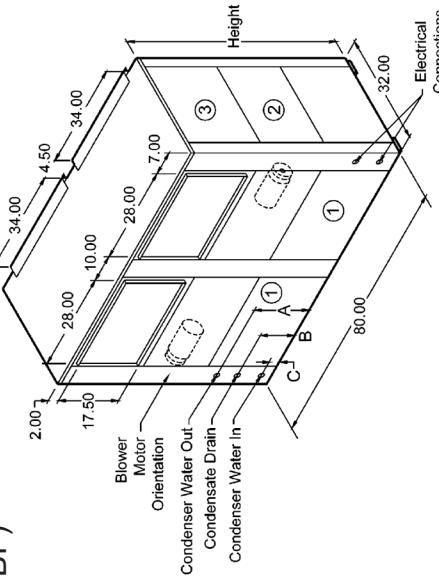
Optional Blower Orientation (979-033)

Front Return Rear Supply (FFR)



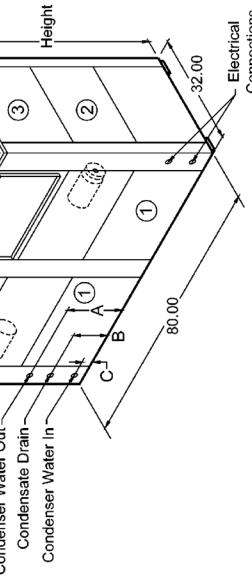
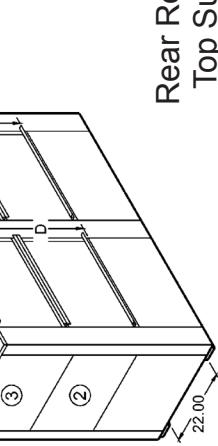
Standard Blower Orientation

Rear Return Front Supply (FFB)



Rear Return Top Supply (FBT)

Standard Blower Orientation



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ECDVDGIPP65

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Notes



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